



D.L.M. ADHESIVE 22-68



For pricing and availability contact
Allstate Insulation
888-881-4822 516-932-9171 (fax)
allstateinsulation@yahoo.com

COLOR

Gray

SERVICE TEMPERATURE

-20 to 180° F
(-20 to 82° C)

COVERAGE

500 sq. ft./gal. (.08 Liter M2)
The coverage obtained is dependent on the method of application.

WEIGHT PER GALLON

9 lbs. (1.1 Kilo/Liter)

AVERAGE NONVOLATILE

.45% by weight

BONDING TIME

0 to 15 minutes
The bonding time depends on the temperature, humidity and film thickness.

SAFETY

Wet: Non-flammable.
Dry: See UL Classification.

VISCOSITY

#4 at 50RPM. RVT. 1000 to 2000 CPS

CAUTION:

Use with adequate ventilation. Avoid prolonged or repeated breathing of vapor. Avoid prolonged or repeated contact with skin. Do not take internally. In an emergency call a physician. Keep out of reach of children.

ASBESTOS FREE

VOC = .60 lbs/gal or 71 grams/liter

DESCRIPTION

22-68 is a tacky water based adhesive designed for spray application and for use with duct liner machines. It is a safe yet economical adhesive that offers premium performance. This adhesive will develop tack as it dries.

SPECIFICATION COMPLIANCE

ASTM C916 Type I
NFPA 90 A & 90 B

METHOD OF APPLICATION

Spray, Roller, duct liner machine.

MATERIAL PREPARATION

Do not thin. Stir well.

LIMITATIONS

Keep from freezing.
Apply between 40°F (4°C) and 110°F (42°C).

APPLICATION

This product is for industrial use only. It should be applied by trained and qualified craftspeople. Be sure surfaces are clean and dry. Apply the 22-68 to the sheet metal at a coverage rate of 500 sq. ft./gal. (.08 Liter/m2) Press the insulation into place. Install the mechanical fasteners.

CLEANUP

Wet: Fresh water.
Dry: Aromatic Solvent or 44-10

UNDERWRITERS LABORATORIES, INC.® CLASSIFIED ADHESIVE

SURFACE BURNING CHARACTERISTICS 66H9

R10070	Applied to Inorganic Reinforced Cement Board	
	<u>USC</u>	<u>CNC</u>
Flame Spread	10	10
Smoke Developed	0	0
Test as applied at a coverage rate of 100 sq. ft./gal. (2.5 m2/L)		

Warranty Terms: The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change without notice. To be sure information is current call Mon-Eco Industries, Inc.

Terms of Warranty: Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE. No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.