

D U C T M A T E

PROtack



FOR PRICING AND AVAILABILITY CONTACT
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Duct Liner Adhesive



Premium Quality

- Excellent wet tack
- Fire retardant
- Moisture resistant
- Exceptional coverage
- Manufactured by S.M.W.I.A. Local 12
- Will not web
- Good dry time
- Wipes clean with water



DUCTMATE®

Industries, Inc.

GASKETS, SEALANTS, ADHESIVES

PROtack

Duct Liner Adhesive

DESCRIPTION

PROtack is a high viscosity, premium quality, water based duct liner adhesive specifically formulated for spray and roller coating applications.

BASIC USE

PROtack is used to bond fibrous duct liner insulation to galvanized duct work, seal cut edges of fiberglass insulation, bond kraft backed foil covering to fiberglass and urethane flat stock or pipe insulation, and bond multiple layers of fibrous insulation board.

SPECIAL CHARACTERISTICS

U.L. Classified
Fire retardant, moisture resistant
Will not web
Water cleanup of tools and equipment

PACKAGING INFORMATION

PART NO.	DESCRIPTION	QUANTITY & WEIGHTS
PROTACK1	1 Gal	4-1 gal pails @ 37 lbs/cs
PROTACK5	5 Gal	1-5 gal pail @ 45 lbs/cs
PROTACK54	54 Gal	1-54 gal drum @ 494 lbs/drum

LIMITED PRODUCT WARRANTY

Manufacturer is not liable for consequential, incidental or special damages. There are no statutory or implied warranties including the warranties of fitness for a particular purpose and merchantability. There are no warranties other than as set forth below and factory neither assumes nor authorizes any person to assume any liability or other obligation in connection with PROtack.

PROtack is warranted to be free from any and all defects in material and workmanship at the time of shipment from our factory. If material is shown to be defective at the time of shipment from our factory, manufacturer will at its sole option, replace or issue credit for the original purchase price only. Manufacturer does not guarantee the results from the use of PROtack because of the extreme differences in surface textures of coated material and the possibility of structural movement or externally caused damages.

TECHNICAL INFORMATION

BASE:	Synthetic Latex
COLOR:	Black
SOLVENT:	Water
WEIGHT PER GALLON:	9.5 ± 0.5 lbs.
SOLIDS:	44 ± 2%
VISCOSITY:	1500 CPS
APPLICATION TEMPERATURE:	40°F to 90°F
STORAGE TEMPERATURE:	40°F to 90°F
OPEN TIME:	10-20 minutes, depending on temperature, humidity, and application thickness
FLAMMABILITY:	None
FLASH POINT:	No flash to boiling
COVERAGE:	Approximately 500 ft. ² /gal, (13 mtr. ² /ltr.) depending on application technique
FREEZE THAW STABILITY:	5 cycles
SHELF LIFE:	(Unopened containers) 1 year
PACKAGING:	Available in 1, 5 or 54 gallons

SPECIAL CHARACTERISTICS

Can be applied by brush, roller, standard spray equipment, or roller coated. May be applied to either the galvanized steel or the fibrous insulation. All steel and/or foil surfaces should be free from all dirt, oil, and grease. For best results adhesive should not be thinned.



ADHESIVES SURFACE BURNING CHARACTERISTICS

PROtack Duct Liner Adhesive applied to inorganic reinforced board.

Flame Spread 0 Smoke Developed 0

Test as applied on two 2" wide strips 8" on center (coverage 16 percent of the exposed test sample area) at a coverage rate of 400 sq. ft. per gal. Flash point of finished sealant, closed cup. No flash to boiling.

52XF



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